

CL0239

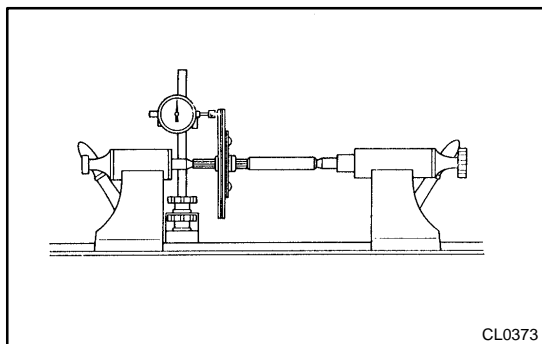
INSPECTION

1. INSPECT CLUTCH DISC FOR WEAR OR DAMAGE

Using calipers, measure the rivet head depth.

Minimum rivet depth: 0.3 mm (0.012 in.)

If necessary, replace the clutch disc.



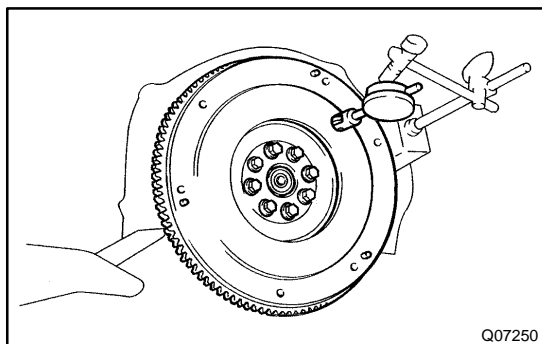
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2. INSPECT CLUTCH DISC RUNOUT

Using a dial indicator, check the disc runout.

Maximum runout: 0.7 mm (0.027 in.)

If necessary, replace the clutch disc.



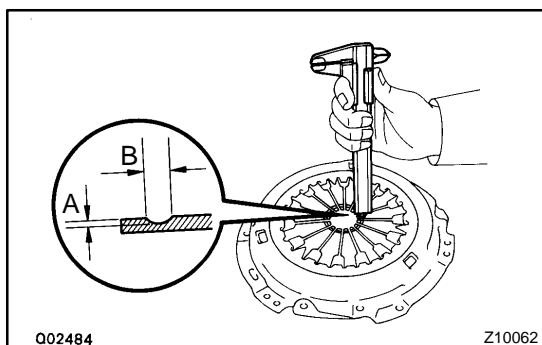
Q07250

3. INSPECT FLYWHEEL RUNOUT

Using a dial indicator with a roller instrument, check the flywheel runout.

Maximum runout: 0.1 mm (0.004 in.)

If necessary, replace the flywheel.



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4. INSPECT DIAPHRAGM SPRING FOR WEAR

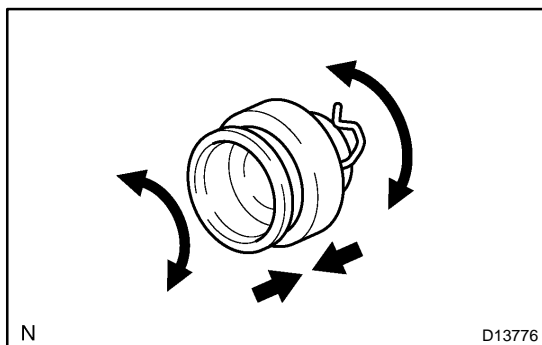
Using calipers, measure the diaphragm spring for depth and width of wear.

Maximum

Depth A: 0.5 mm (0.020 in.)

Width B: 6.0 mm (0.236 in.)

If necessary, replace the clutch cover.



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5. INSPECT CLUTCH RELEASE BEARING

Turn the bearing by hand while applying force in the axial direction.

HINT:

The bearing is permanently lubricated and requires no cleaning or lubrication.

If necessary, replace the release bearing.